



## Engine Circulating Pumps

### Small Block GM Engines

**18-3583.** The ultimate in marine pumps. Bi-rotational with brass impeller and stainless steel backing plate.

ORDER NO.	PRICE
SIE 183583	\$114.00



### Late Model GM V-6 & V-8 Engines

**18-3599.** Using a composite timing cover.

ORDER NO.	PRICE
SIE 183599	\$114.00



### Small Block Ford Engines

**18-3584.** The ultimate in marine pumps. Bi-directional brass impeller with stainless steel backing plate.

ORDER NO.	PRICE
SIE 183584	\$149.00



### Chrysler Small Block

**18-3581.** The ultimate in marine pumps. Bi-directional brass impeller.

ORDER NO.	PRICE
SIE 183581	\$194.00



ORDER NO.	DESCRIPTION	O.E. PART NO.
<b>MEL WP447M</b>	For GM In-Line 4 & 6 Cylinder Engines Chris-Craft, Flagship, Marine Power, Inc., MerCruiser, OMC & Others (Not Bi-Directional) Brass Impeller, Brass Plug in Bypass Outlet Rubber Boot and Clamp Not Required	<b>MC-33957</b>
		<b>MC-37369</b>
		<b>MC-814755</b>
		<b>MC-52353</b>
		<b>OMC-984360</b>
		<b>OMC-383933</b>
		<b>OMC-980512</b>
		<b>OMC-966779</b>
		<b>OMC-3854017</b>



ORDER NO.	DESCRIPTION	O.E. PART NO.
<b>MEL WP453ML</b>	For Chevrolet 283 thru 350 CID Engines Chris-Craft, Crusader, Flagship, Indmar, Marine Power, Inc., MerCruiser, OMC, Volvo-Penta & Others Bi-Directional Brass Impeller	<b>CR 20318</b>
		<b>MC-17437</b>
		<b>MC-80658</b>
		<b>MC-850399</b>
		<b>OMC-985429</b>
		<b>OMC-980477</b>
		<b>OMC-383953</b>
		<b>OMC-3853850</b>
		<b>PCM-RA057018</b>
		<b>VP-8563645</b>
		<b>VP-8353106</b>



ORDER NO.	DESCRIPTION	O.E. PART NO.
<b>MEL WP307M</b>	Water Circulating Pump for Chrysler Small Block V8 Marine Engines. (318, 340, 360 cu. in.)	<b>CM-3004886</b>
		<b>CM-3745985</b>



### Features Available on Sierra Pumps:

- Brass Impeller
- All Mounting Gaskets
- Carbon Resin Seal
- Stainless Banded
- Stainless Steel Seal Cup & Spring
- Stainless Steel Back Plate (where required)
- Brass Plugs & Fittings
- Ceramic Seal Seat

### 18-3574 Water Circulating Pump

Big block GM engines with composite timing covers "Late Model" includes 454, 482 and 502 CID Replaces: 850454, 8504541

ORDER NO.	PRICE
SIE 183574	\$174.00



### 18-3575

MerCruiser and OMC 110, 120, 140 and 165HP, 4- & 6-cylinder. Brass plug in bypass outlet, rubber boot and clamp not required. Replaces: MerCruiser 65142A1, OMC 984360, 986779.

ORDER NO.	PRICE
SIE 183575	\$104.00



### 18-3578

OMC Cobra 2.3 litre engine. \* Note brass plug in bypass outlet, rubber boot and clamp not required. Replaces: OMC 984876

ORDER NO.	PRICE
SIE 183578	\$214.00



### 18-3577

For GM Big Block w/stamped steel timing cover MerCruiser 325 to 454 CID 5/8" hub shaft for 454 C.I. Marine Design Replaces: MerCruiser 67859 Pleasurecraft RA057019 GM 6269358

ORDER NO.	PRICE
SIE 183577	\$174.00



ORDER NO.	DESCRIPTION	O.E. PART NO.
<b>MEL WP415M</b>	For Chevrolet 409, 454 and 502 CID Engines Chris-Craft, Crusader, Flagship, Indmar, Marine Power, Inc., MerCruiser OMC. Bi-Directional Brass Impeller Stainless Steel Back Plate	<b>CR 30109</b>
		<b>MC-67859</b>
		<b>MC-17670</b>
		<b>MC-811573</b>
		<b>OMC-987447</b>
		<b>OMC-3855991</b>
		<b>PCM-RA057019</b>
	<b>GM 6269358</b>	



ORDER NO.	DESCRIPTION	O.E. PART NO.
<b>MEL WP520M</b>	For Ford 289, 302 & 351 CID Engines Interceptor, Crusader, Pleasurecraft, Commander Marine, OMC, MerCruiser & Others Bi-Directional Pump For Reverse Rotation Engines	<b>MC-71683A1</b>
		<b>MC-58085</b>
		<b>MC-56879</b>
		<b>OMC-982517</b>
		<b>OMC-982516</b>
	<b>PCM-RA057004</b>	



ORDER NO.	PRICE
MEL WP447M	\$109.40
MEL WP453ML	\$109.40
MEL WP415M	\$137.45
MEL WP520M	\$165.50
MEL WP307M	\$165.50